Date

Tuesday, 11/21/2006 1:33:30 PM

Kim Johnston

Process Sheet

Drawing Name

Drawing Number

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 29610

Estimate Number

: 10402

P.O. Number

:NIA

: 11/21/2006 This Issue

: NC Prsht Rev.

: N/A First Issue : 29106 **Previous Run**

Written By

Checked & Approved By Comment

New issue KJ

S.O. No. : N/1

Type

: LANDING GEAR

Material **Due Date**

Part Number : D31661

. D3166 REV A1

: BASKET RIB

Project Number : N/A : A1 **Drawing Revision**

:NA

: 11/28/2006

Qty:

Each 201 Um:

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

304 SQ Tube.75x.75x.065W

M304TS0750W065 1.0

5.2500 f(s)/Unit Total: 1055.2500 f(s) Comment: Qty.:

304 SQ Tube.75x.75x.065W (M304TS0750W065)

Material: 304/316 SS tube 0.065" wall

6-12-1

Comment: LANDING GEAR RESOURCE 1

Cut 3/4" x 3/4" square tubing 60.00" long.



Comment: BENDING MACHINE

BENDING

QC6

Form D3166-1 Basket Hoop as per Dwg D3166 using Bending program 350 BASB, and folio FT004. DIMENSIONAL CHECK

4.0

2.0

3.0

Comment: DIMENSIONAL CHECK

Inspect Basket Hoop dimensions with template D3166-1-T1 (DT8302)

PACKAGING RESOURCE #1

5.0

PACKAGING 1

Comment: PACKAGING RESOURCE #1

Identify and Stock Location:レろ



06-12-05 (40)

Page 1

Form: rprocess

06-12-05 (40)

rospace Li	td							
		WC	RK ORDER CHANG	GES				
STEP	PR	OCEDURE CHA	NGE	By Date Qty			Approval Chief Eng / Prod Mgr Approva QC Inspecto	
			•			:		
:	PAR #:	Fault Cateç	jory:	NCR: Yes	No DQ	A: <u></u>	<u>)</u> Date: <u>△</u>	10/10/05
				QA:	N/C Close	ed:	Date: _	
		WORK ORDE	R NON-CONFORM	ANCE (NC	R)			
	Description of NC		tion B	Verifi	cation	Annroval	Approval	
SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		& Sect	Section C	Chief Eng	QC Inspector
	STEP	PAR #: Description of NC	STEP PROCEDURE CHAIN PAR #: Fault Cate WORK ORDE STEP Description of NC Section A Initial	WORK ORDER CHANCE PROCEDURE CHANGE PAR #: Fault Category: WORK ORDER NON-CONFORM STEP Description of NC Section A Section A Section A Action Description	STEP PROCEDURE CHANGE By PAR #: Fault Category: NCR: Yes QA: WORK ORDER NON-CONFORMANCE (NC STEP Description of NC	WORK ORDER CHANGES STEP PROCEDURE CHANGE By Date :PAR #:Fault Category:NCR: Yes NO DQ QA: N/C Close WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC Section A Corrective Action Section B Verification Section B Section A Section A Section B Sectio	WORK ORDER CHANGES STEP PROCEDURE CHANGE By Date Qty :	WORK ORDER CHANGES STEP PROCEDURE CHANGE By Date Qty Chief Eng/Prod Mgr : PAR #: Fault Category: NCR: Yes NO DQA: Date: QA: N/C Closed: Date: VORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC

	Description of NC Section A	Corrective Action Section B			Vorification	A	
TEP		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector
T	EP	Section A Description of NC Section A	Section A Initial	Section A Initial Action Description	Section A Initial Action Description Sign &	Section A Initial Action Description Sign & Section C	Section A Initial Action Description Sign & Section C Chief Eng

NOTE: Date & initial all entries

Date:

Tuesday, 11/21/2006 1:33:31 PM

Kim Johnston User:

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET RIB

Job Number: 29610

Part Number: D31661

Job Number:



Seq. #:

Job Completion

Machine Or Operation:

Description:

6.0

QC21



Comment: FINAL INSPECTION/W/O RELEASE

FINAL INSPECTION/W/O RELEASE



W 86.(2.05

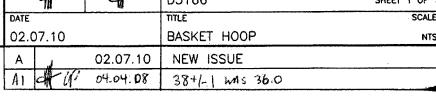
Dart Ae	rospace	e Lta							
W/O:			WC	RK ORDER CHANGE	S				
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cateç	gory:					
					QA: N	C Close	d:	_ Date: _	
NCR:			WORK ORDE	R NON-CONFORMAI	NCE (NCR)			
D.475	STEP	Description of NC	Corrective Action Section B			Verific	cation	Approval Chief Eng	Approval QC Inspector
DATE		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C			
						-			

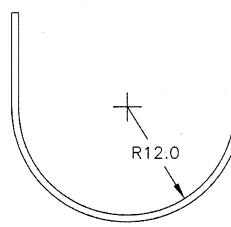
NOTE: Date & initial all entries





			_	
	DESIGN	DRAWN BY	DART AEROS HAWKESBURY, ON	
	CHECKED	APPROVED	DRAWING NO.	REV. A
	#	4	D3166	SHEET 1 OF 1
•	DATE		TITLE	SCALE
	02.07.10		BASKET HOOP	NTS
	Α	02.07.10	NEW ISSUE	





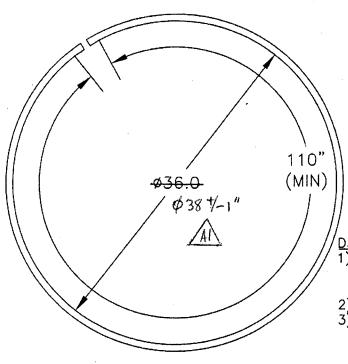
10.6 (REF, NEED 8.0 MIN)

D3166-1 BASKET HOOP

1) MATERIAL: AISI 304/316 SS SQUARE TUBING, 0.75" x 0.75" x 0.063 WALL, 60.00" LONG (REF DART SPEC. M304TS0.750W.063)

2) FINISH: NONE

3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



SHOP COPY RETURN TO **ENGINEERING** UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE WORK ORDER NO. 29610

D3166-3 BASKET HOOP

1) MATERIAL: AISI 304/316 SS SQUARE TUBING. $0.75" \times 0.75" \times 0.063$ WALL, 120.00" LONG (REF DART SPEC. M304TS0.750W.063)

2) FINISH: NONE

3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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